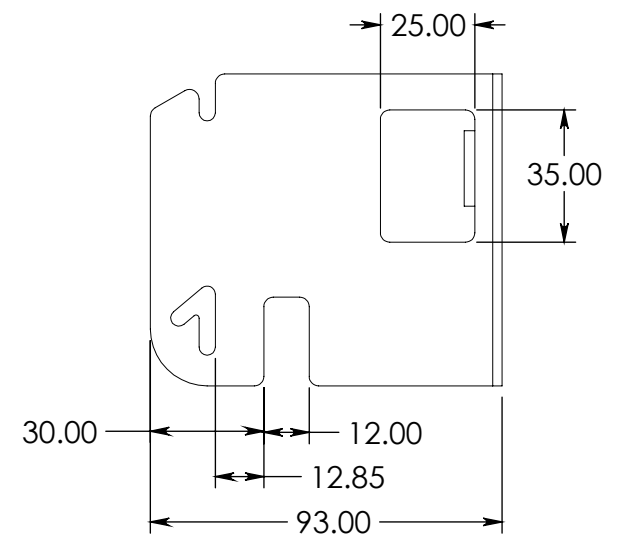
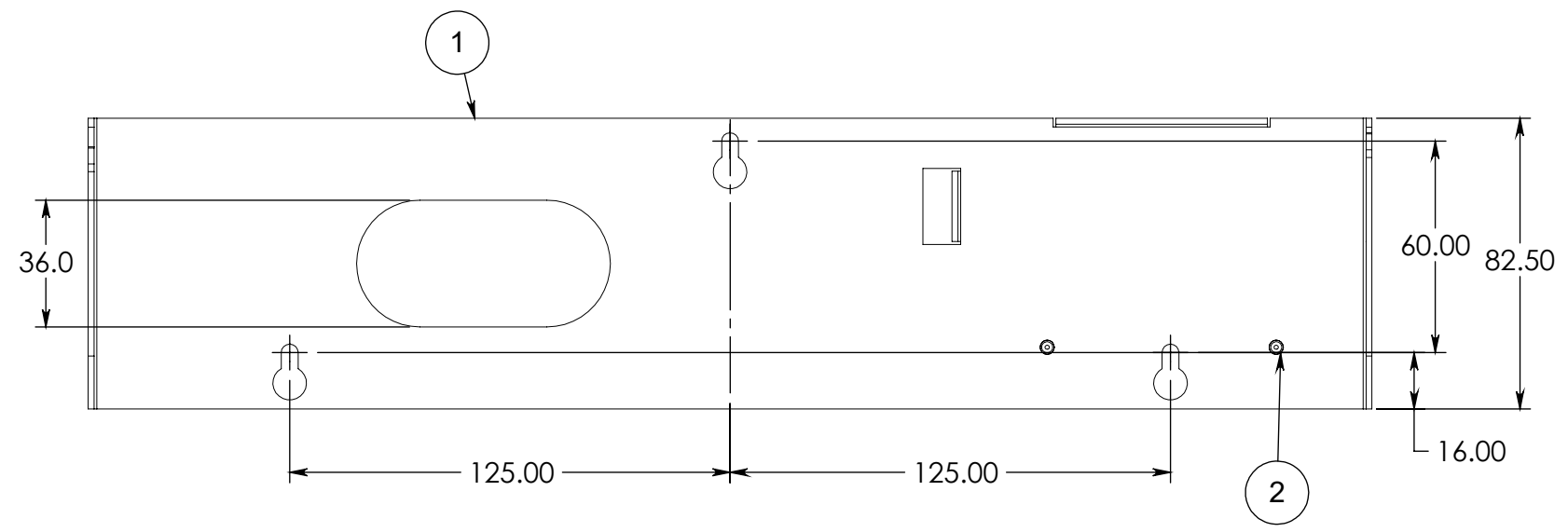
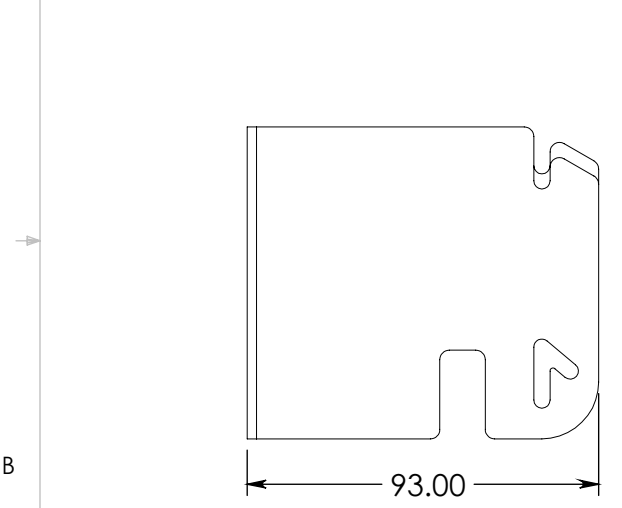
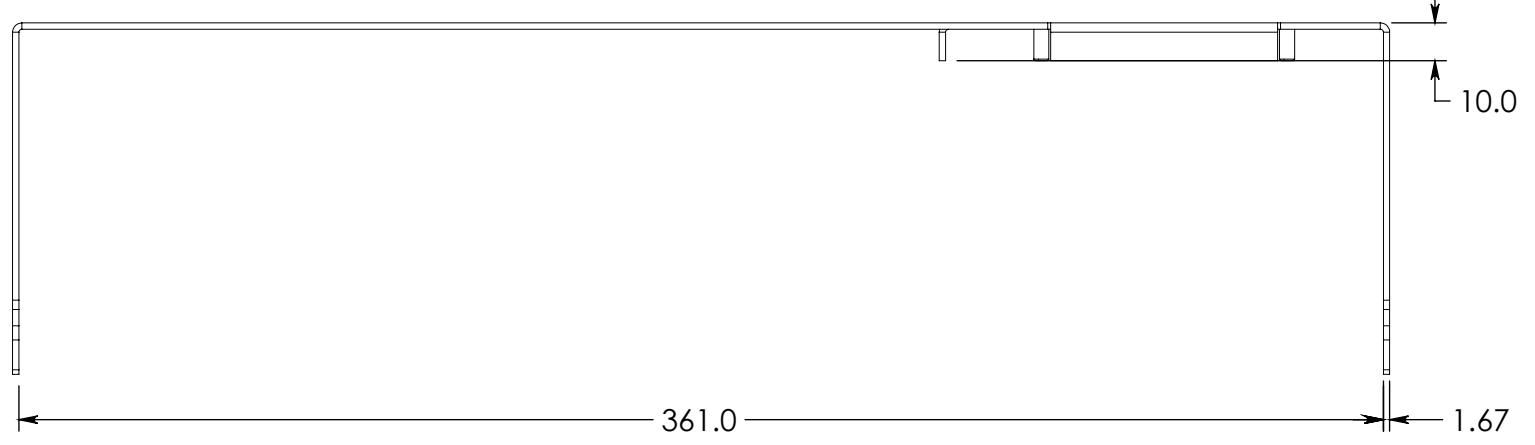
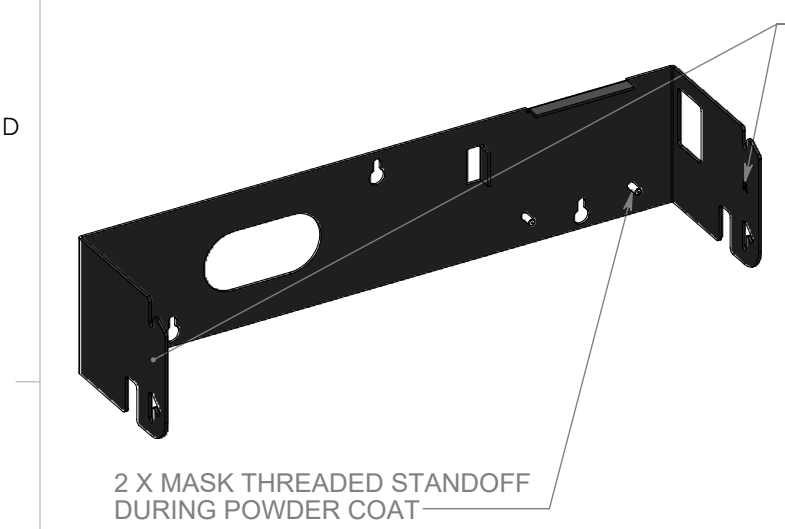


8 7 6 5 4 3 2 1

REVISIONS					
ZONE	ECO#	REV.	DESCRIPTION	DATE	APPROVED
	ECO-01770	90A	INITIAL RELEASE	22-OCT-2020	DALE IRVING
	ECO-01887	90B	REMOVE REQUIREMENT FOR PoE INJECTOR MOUNT	03-DEC-2020	DALE IRVING
	ECO-02089	90C	ADD BRACKET "R" & "L" TEXT AS ASSEMBLY AID	15-APR-2021	DALE IRVING
	ECO-02436	90D	ADD NOTE TO MASK THREADED STANDOFF	09-FEB-2022	DALE IRVING

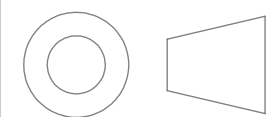


- NOTES:
- REFER TO THE ASSOCIATED 3D DATA FOR COMPREHENSIVE GEOMETRY FOR TOOLING AND MANUFACTURING.
 - CRITICAL TO FUNCTION DIMENSIONS INDICATED WITH AN (OBROUND).
 - DIMENSIONS CONSIDERED FINISHED SIZE FOR INSPECTION. SEE FINISH SPEC.
 - DEBURR AND BREAK EXTERNAL EDGES .08 MIN.
 - COATING: SEE BIAMP COATING SPEC.
FULL COVERAGE, UNIFORM THICKNESS 0.03 - 0.13. MINIMAL HOOK MARK ALLOWED.
 - COLOR:
BLACK : RAL 9017, 60° GLOSS : 0-10.
- COLOR CONFIRMATION IS REQUIRED BEFORE FABRICATION OF PRODUCTION PARTS.
 - FINISH CLASS: PANEL FACE AND EDGE CLASS "A", REAR CLASS "B". SEE BIAMP METAL COSMETICS SPEC.
 - PACKAGING SHALL PROTECT COSMETIC SURFACES.

ITEM NO.	BIAMP PART NUMBER	REV	QTY	DESCRIPTION	MATERIAL	FINISH	COLOR	SOURCE	SOURCE PART NUMBER
1	548.0114.900	90C	1	SHEET METAL 1.67 Qt X WALL BRACKET	MILD STEEL; 16 GA				548.0114
2	535.0087.900	900	2	HARDWARE STUD M4 X 0.7 X 10.0 ZINC PLATE	ALLOY STEEL	ZINC PLATE			FH-M4-10ZI OR EQUIV

MINIMUM FIRST ARTICLE REQUIREMENT
BIAMP APPROVED FAI REPORT AND MATERIAL CONTENT DECLARATION BEFORE INITIAL PRODUCT SHIPMENT.

THIRD ANGLE PROJECTION



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MM
TOLERANCES:
ANGULAR: ± 1°
ONE PLACE DECIMAL ± 0.5
TWO PLACE DECIMAL ± 0.25
THREE PLACE DECIMAL ± 0.100
UN-DIMENSIONED 3D DATA ± 0.15

SIZE
MATERIAL
FINISH
COLOR

PROPRIETARY AND CONFIDENTIAL
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COMMENTS:
DO NOT SCALE DRAWING

biamp.

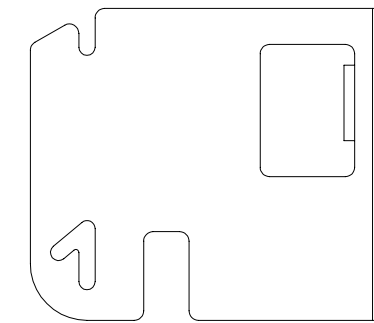
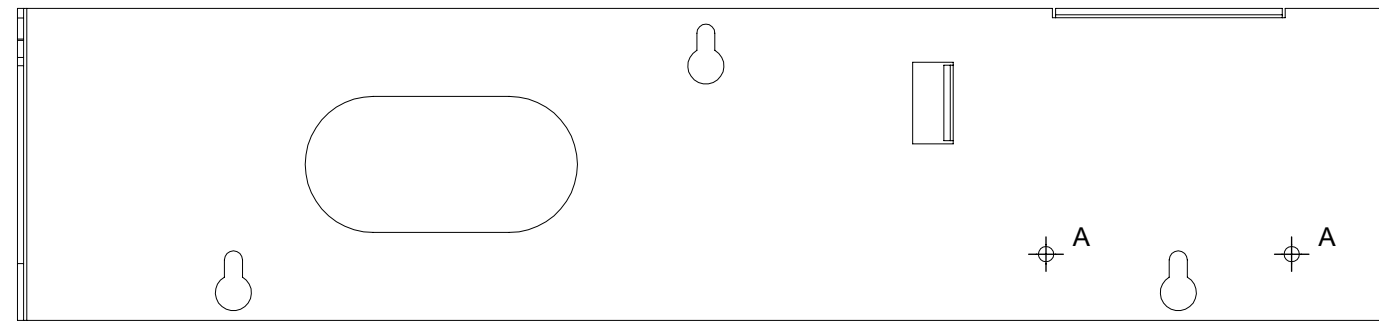
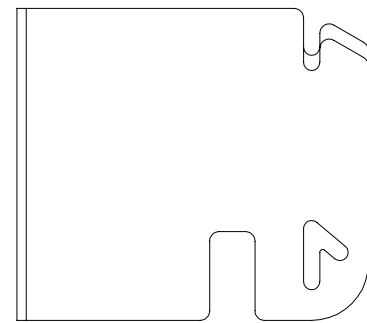
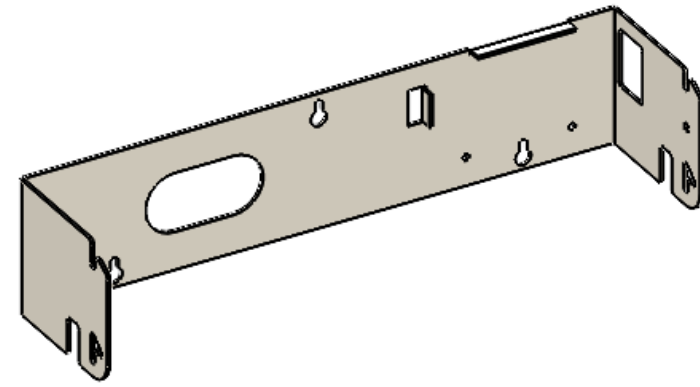
TITLE:
SHEET METAL POWDER COAT RAL 9017 Qt X WALL BRACKET

SIZE	DWG. NO.	REV
B	551.0149.900	90D

SCALE: 1:2 VERSION: 12 SHEET 1 OF 2

8 7 6 5 4 3 2 1

REVISIONS					
ZONE	ECO#	REV.	DESCRIPTION	DATE	APPROVED
	ECO-01770	90A	INITIAL RELEASE	22-OCT-2020	DALE IRVING
	ECO-01887	90B	REMOVE REQUIREMENT FOR PoE INJECTOR MOUNT	03-DEC-2020	DALE IRVING
	ECO-02089	90C	ADD BRACKET "R" & "L" TEXT AS ASSEMBLY AID	15-APR-2021	DALE IRVING



TAG	SIZE	QUANTITY
A	Ø 4.040 THRU	2

NOTES:

- REFER TO THE ASSOCIATED 3D DATA FOR COMPREHENSIVE GEOMETRY FOR TOOLING AND MANUFACTURING.
- CRITICAL TO FUNCTION DIMENSIONS INDICATED WITH AN **(OBROUND)**.
- DIMENSIONS CONSIDERED FINISHED SIZE FOR INSPECTION. SEE FINISH SPEC.
- DEBURR AND BREAK EXTERNAL EDGES .08 MIN.
- FINISH CLASS: CLASS "B". SEE BIAMP METAL COSMETICS SPEC.
- PACKAGING SHALL PROTECT COSMETIC SURFACES.

MINIMUM FIRST ARTICLE REQUIREMENT
BIAMP APPROVED FAI REPORT AND
MATERIAL CONTENT DECLARATION BEFORE
INITIAL PRODUCT SHIPMENT.

THIRD ANGLE PROJECTION



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MM
TOLERANCES:
ANGULAR: ± 1°
ONE PLACE DECIMAL ± 0.5
TWO PLACE DECIMAL ± 0.25
THREE PLACE DECIMAL ± 0.100
UN-DIMENSIONED 3D DATA ± 0.15

SIZE 1.67

MATERIAL MILD STEEL; 16 GA

FINISH

COLOR

PROPRIETARY AND CONFIDENTIAL

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DESIGN USE, SALE, MANUFACTURING AND
REPRODUCTION RIGHTS THERETO.

COMMENTS:

DO NOT SCALE DRAWING



TITLE:
**SHEET METAL 1.67 Q† X
WALL BRACKET**

SIZE	DWG. NO.	REV
B	548.0114.900	90C

SCALE: 1:2	VERSION: 12	SHEET 2 OF 2
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